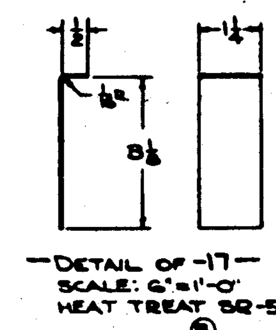
4 RIVETS TO FASTEN 29F2204-5 TO TOP & BOT SHEET
4 RIVETS TO FASTEN SHELVES TO PARTITIONS

TYPICAL RIVET SPACING FOR FASTENING PARTITIONS TO TOP & BOT SHEET 4 RIVETS.

TYPICAL RIVET SPACING FOR ATTACHING 28F5163-2 & 28F5163-2

PLAN VIEW



40
8
20
-12 .040 SHEET
TYPICAL RIVET SPACING FOR SHELF & TOP SHEET (4 RIVETS REQ)
BOT. OF TOP SHEET
4 COMPARTMENTS VERTICALLY
29F2204-5 (REF)
-9 (REF)
29F2204-5 PARTITIONS
-13 ANGLE
-11 TOP SHEET
32 1/2
BOT OF TOP SHEET
29F2204-4 PARTITION
TOP & BOT -8
DO NOT RIVET THRU BACK FLANGE OF END PARTITION UNTIL INSTALL.
29F2204-5 PARTITIONS
DO NOT RIVET THRU BOTTOM FLANGE OF END PARTITION UNTIL INSTALL.
TOP OF BOT SHEET
12
RIVET SPACING TO BACK OF BOT SHEET
-10 (REF)
TYPICAL RIVET SPACING FOR FASTENING CLOTH TO COMPARTMENTS.
TOP OF -7
-16 SHEET
-15 ANGLE
40
12 1/2
GUSSETS
-6
29F2204-3 PARTITIONS
28F5163-2 SHELF
28F5163-8 "
-7 (REF)

10 COMPARTMENTS HORIZONTALLY
64 COMPARTMENTS TOTAL

AN442-D3
-17
-12 (REF)
-9 CLOTH BACKING
-14 FILLER STRIP 1/4 WIDE
-13 (REF)
29F2204-4 (REF)
-8 CLOTH BACKING
29F2203 SHELF 42 PLACES
29F2206-SPRING 64 PLACES. SPRING TO HAVE 6 LB. PRESS APPLIED WHEN CANISTER IN PLACE. RIVET SPRING ON UNDER SIDE OF TOP OF EACH COMPARTMENT.
-15 (REF)
-16 (REF)
@7004-ALT-.030
AN442-D3
-7 CLOTH BACKING
-10 BOT SHEET .040
-6 (REF)
TYPICAL RIVET SPACING

END VIEW -
TYPICAL OF ALL COMPARTMENTS

NOTE: ALL RIVETS 1/32 SPACE APPROX. 2" EXCEPT AS NOTED. USE @7004-ALT-.030 WASHERS WITH ALL RIVETS ATTACHING -7, -8, & -9 FABRIC BACK.
FINISH -6-10-11-12-13 -14 Z-P-AP
FINISH ASSEM. -AP

NOTE: CONTRACT CHANGE "D" S.O. 936-24 TO BE INSTALLED BY C.A.C. ON AIRPLANES 168 TO 200 INCL. (SERIAL NOS. 2456 TO 2488 INCL.).

(C) NOTE: "MATERIAL FOR -7, -8, & -9: CAC #FAB-2, 8.7 OZ. DUCK OLIVE DRAB MILDEW RESISTANT & WATER REPELLENT, FEDERAL SPEC. CCC-D-7771, TYPE B."

FINISH CODE	
Z	[illegible]
P	[illegible]
AP	[illegible]
C	[illegible]

AN442-D3
@7004-ALT-.030 .250 APPROX.

SCALE 6"=1'-0"
HEAT TREAT: NOTED
FINISH: NOTED
NAME: ASSEMBLY - FURN'S CANISTER COMPARTMENT
CONSOLIDATED AIRCRAFT CORP.
J 28F5203
R

H 326